

Directions for all models of our Mono-Fletchers:

For home use, mount fletcher in center of a 3/4"x 8"x 8" wooden base with 3/4" long wood screws.

FOR STRAIGHT FLETCHING: Place shaft in frame with nock in the nock receiver and front end in the V arrow rest. Place clamp in position with feather or vane in place (do not apply glue yet) and adjust V arrow rest and/or nock receiver block so that clamp is straight on the shaft. Retighten screws.

FOR RIGHT WING FEATHERS AND CLAMPS: Loosen screws on V arrow rest and nock-receiver block. Place shaft in position, making sure nock is centered in the nock receiver. Put feather or vane in clamp and place in the jig on the shaft, then move the nock receiver block to the right, and the V arrow rest to the left, adjusting both until the feather or vane is in contact with the shaft along its' entire length.

ANY MODIFICATION TO THE CLAMP OR JIG IS TOTALLY UNNECESSARY, AND WE WILL NOT REPLACE ANY PARTS THAT HAVE BEEN MODIFIED.

FOR LEFT WING FEATHERS AND CLAMPS: Proceed as above, but move nock receiver block to the left, and V arrow rest to the right.

Place clamp in position and check to make sure feather or vane is in proper contact with the shaft. The larger the diameter of the shaft, the greater the adjustment you must make.

For Three Feather Fletch, use end of nock receiver with three spots inserted in the nock receiver block (it was in this position when you purchased it). Center indentation on the nock receiver must be straight up on top for the first (cock) feather. For Four Feather Fletch, reverse the nock receiver. Center indentation will be off to one side when using four spots.

When ready to fletch, position shaft in jig and determine where you want the rear end of the feather or vane to be on your shaft. Then mark the clamp so that you get each feather or vane in the same spot on each shaft. Ordinarily, about 1" from the base of the nock is sufficient, but if you have large fingers you may prefer a bit more space. Remove clamp and rub paraffin or string wax along the base of the clamp to prevent glue from sticking. Open clamp and position feather even with the mark you made on the clamp. Run a thin ribbon of glue along base of feather, making sure both ends are covered. Now place rear end of clamp in the jig, then drop front end forward so round boss drops into the wide slot. Allow clamp to settle in place and seat clamp with just a small amount of pressure to the center of the clamp. When glue has dried, open clamp and remove it from the jig. Turn nock receiver to the next position and repeat the procedure, but make sure that nock does not slip off-center in the nock receiver. Scrape bottom edges of clamp periodically to remove built-up glue deposits, then rewax.